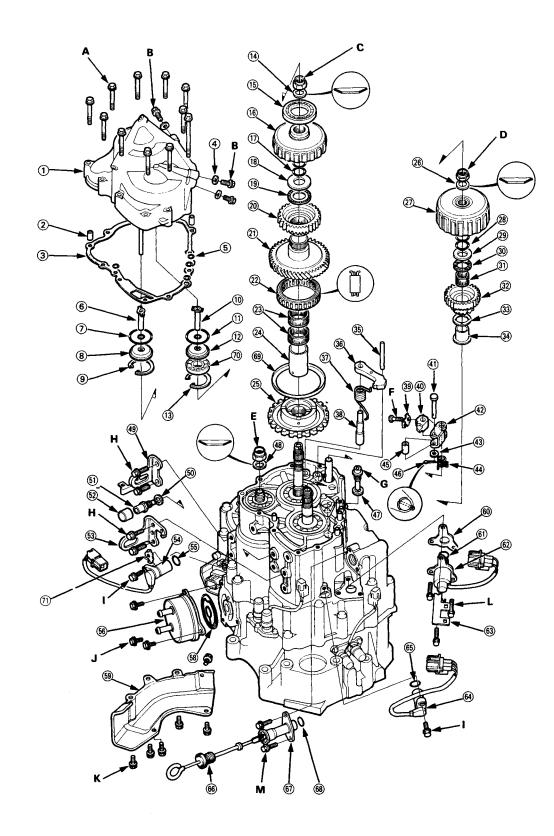
## **Illustrated Index**

Left Side Cover -





- 1 LEFT SIDE COVER
- DOWEL PIN
- **GASKET** Replace.
- SEALING WASHER Replace.
- O-RING Replace.
- 1ST-HOLD CLUTCH FEED PIPE
- O-RING Replace.
- FEED PIPE FLANGE
- SNAP RING
- **1ST CLUTCH FEED PIPE**
- O-RING Replace.
- FEED PIPE FLANGE
- SNAP RING
- CONICAL SPRING WASHER Replace.
- BALL BEARING
- **1ST-HOLD CLUTCH ASSEMBLY**
- O-RING Replace.
- THRUST WASHER
- THRUST NEEDLE BEARING
- **1ST-HOLD CLUTCH HUB**
- COUNTERSHAFT 1ST GEAR
- ONE-WAY CLUTCH
- 883888888888 NEEDLE BEARINGS
- COUNTERSHAFT 1ST GEAR COLLAR
- PARKING GEAR
- CONICAL SPRING WASHER Replace.
- **1ST CLUTCH ASSEMBLY**
- O-RING Replace.
- THRUST WASHER
- 30 31 THRUST NEEDLE BEARING
- **NEEDLE BEARING**
- 888 MAINSHAFT 1ST GEAR
- THRUST WASHER
- MAINSHAFT 1ST GEAR COLLAR
- **3**5 PARKING BRAKE PAWL STOPPER
- TORQUE SPECIFICATION

- 36 PARKING BRAKE PAWL Ĭ PARKING BRAKE PAWL SPRING (38) PARKING BRAKE PAWL SHAFT <u>3</u>9 LOCK WASHER Replace. **(4)** PARKING BRAKE STOPPER **(41)** ROLLER PIN 42 43 PARKING BRAKE LEVER WASHER 44 PARKING BRAKE SPRING **4**5 ROLLER **@** COTTER PIN Replace. ٩Ţ SEALING WASHER Replace. **(48)** CONICAL SPRING WASHER Replace. ĕ9 TRANSMISSION HANGER/CONNECTOR STAY 60 SEALING WASHER Replace. 5 BREATHER JOINT (52) BREATHER CAP 63 TRANSMISSION HANGER **5**4 COUNTERSHAFT SPEED SENSOR 55 56 O-RING Replace. ATF COOLER 58 59 ATF COOLER FILTER/GASKET Replace. SPEED SENSOR COVER 60 LINEAR SOLENOID SHIM 61 O-RING Replace. **6**2) LINEAR SOLENOID 63 CONNECTOR STAY 64 MAINSHAFT SPEED SENSOR 65 O-RING Replace. 808 ATF LEVEL GAUGE ATF LEVEL GAUGE PIPE **O-RING** Replace. **RETAINER PLATE**
- 9 10
- **BALL BEARING**
- ñ COUNTERSHAFT SPEED SENSOR WASHER

| No. | TORQUE VALUE                   | BOLT SIZE    | REMARKS  |
|-----|--------------------------------|--------------|--|
| Α   | 12 N·m (1.2 kg-m, 9 lb-ft)     | 6 x 1.0 mm   |  |
| B   | 18 N·m (1.8 kg-m, 13 lb-ft)    | 8 x 1.25 mm  | OIL PRESSURE CHECK BOLT                              |
| С   | 140 N·m (14.0 kg-m, 101 lb-ft) | 24 x 1.25 mm | COUNTERSHAFT LOCKNUT<br>(Left-hand threads) Replace. |
| D   | 140 N•m (14.0 kg-m, 101 lb-ft) | 23 x 1.25 mm | MAINSHAFT LOCKNUT Replace.                           |
| E   | 140 N·m (14.0 kg-m, 101 lb-ft) | 24 x 1.25 mm | SECONDARY SHAFT LOCKNUT<br>Replace.                  |
| F   | 14 N·m (1.4 kg-m, 10 lb-ft)    | 6 x 1.0 mm   | Special bolt (Replace.)                              |
| G   | 50 N·m (5.0 kg-m, 36 lb-ft)    | 18 x 1.5 mm  | DRAIN PLUG   |
| н   | 30 N·m (3.0 kg-m, 22 lb-ft)    | 8 x 1.25 mm  |  |
|     | 12 N·m (1.2 kg-m, 9 lb-ft)     | 6 x 1.0 mm   |  |
| J   | 30 N·m (3.0 kg-m, 22 lb-ft)    | 8 x 1.25 mm  | ATF COOLER BOLT                                      |
| K   | 12 N·m (1.2 kg-m, 9 lb-ft)     | 6 x 1.0 mm   |  |
| L   | 10 N·m (1.0 kg-m, 7 lb-ft)     | 6 x 1.0 mm   | LINEAR SOLENOID BOLT                                 |
| м   | 12 N·m (1.2 kg-m, 9 lb-ft)     | 6 x 1.0 mm   |  |