# **Belt Adjustment**

## **Deflection Method**

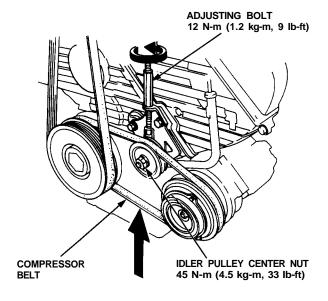
 Apply a force of 100 N (10 kg, 22 lb) and measure the deflection between the A/C compressor and the crankshaftpulley.

# A/C Compressor Belt

Used Belt: 10-12 mm (0.39-0.47 in) New Belt: 5.5-7.5 mm (0.22-0.30 in)

#### NOTE:

- If there are cracks or any damage evident on the belt, replace it with a new one.
- "Used belt" means a belt which has been used for five minutes or more.
- "New belt" means a belt which has been used for less than five minutes.
- Loosen the adjusting pulley nut and the adjusting bolt.
- 3. Turn the adjusting bolt to get proper belt tension, then retighten the adjusting pulley nut.
- 4. Recheck the deflection of the A/C compressor belt.



#### **Tension Gauge Method**

Attach the belt tension gauge to the A/C compressor belt as shown below, and measure the tension of the belt.

# A/C Compressor Belt

Used Belt: 350-550 N (35-55 kg. 77-121 lb) New Belt: 700-900 N (70-90 kg, 154-198lb)

### NOTE:

- If there are cracks or any damage evident on the belt, replace it with a new one.
- Follow the manufacturer's instructions for the belt tension gauge.
- "Used belt" means a belt which has been used for five minutes or more.
- "New belt" means a belt which has been used for less than five minutes.
- Loosen the adjusting pulley nut and the adjusting bolt.
- Turn the adjusting bolt to get proper belt tension, then retighten the adjusting pulley nut.
- 4. Recheck the tension of the A/C compressor belt.

