Engine Block

Special Tools 7-2	Piston/Connecting Rod Assemblies and	Pistons/Connecting Rod Assemblies
Component Location Index 7-3	Crankshaft	Inspection 7–13
Flywheel/Drive Plate	Removal 7-9	Installation 7–17
Replacement 7-6	Crankshaft	Connecting Rods
Connecting Rods and Crankshaft	Inspection 7–11	Selection 7–14
End Play	Installation 7–18	Piston Rings
Main Bearings	Cylinder Block	End Gap 7–15
Clearance	Inspection 7–12	Replacement 7–15
Selection 7–8	Bore Honing 7–13	Ring to Groove Clearance 7–16
Connecting Rod Bearings		Alignment 7–16
Clearance		Oil Seal
Selection 7–8		Installation 7–18